

Claims

1. A picture frame having four extruded metal frame sections,
- 2 each extruded frame section including a receiving channel for receiving part of a
- 3 corner piece and two spaced apart lips at the back of the frame section for
- 4 providing access to a corner piece, a corner piece in each corner of the picture
- 5 frame for securing together adjacent frame sections, each corner piece including
- 6 two L-shaped plates adapted to fit into the receiving channels of adjacent frame
- 7 sections and a set screw accessible through the gap between the lips of the
- 8 frame section, wherein the clearance between the set screw and the edge of
- 9 each lip is between .005 inches and .010 inches.